

HELVI®

LITE

 **Beta**
GROUP



CATALOGUE 2026

The Helvi **LITE range has been created specifically for DIY enthusiasts**, hobbyists, and small craftsmen who want reliable, **high-performance machines**.

Offering the **perfect balance of price, ease of use, and versatility**, this line is ideal for anyone approaching the world of welding for the first time, as well as for those with experience.

Why choose Helvi LITE for your DIY projects?

- **Multifunctionality:**

Helvi LITE MULTI MAKER models are multiprocess machines, meaning you can weld with MIG/MAG (wire welding), MMA (electrode), and in some cases TIG, all with a single unit. This gives you the flexibility to handle different types of metals and thicknesses.

- **Ease of Use:**

Intuitively designed, they are perfect even for less experienced users. Synergic functions automatically set welding parameters, making operation simple and efficient.

- **Portability:**

Lightweight and compact, Helvi LITE machines are easy to move around your garage or workshop and perfectly suited for working in multiple positions.

- **Certified Quality:**

Although designed for the DIY segment, they benefit from Helvi's manufacturing expertise and proven quality standards.

- **Gas / No-Gas Options:**

For MIG/MAG welding, MULTI MAKER models support both shielding gas and flux-cored wire without gas – a major convenience for DIY users, as it eliminates the need for an external cylinder.



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Electrode welding MMA

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ROD MAKER 140

Portable inverter welding machine for electrode welding.

Amperage range: from **10** to **140** Amps.

With the **ROD MAKER 140** you can weld with all standard commercial electrodes. The ideal diameter is **2,5** mm.



Why choose ROD MAKER 140?

Easier welding.

The Hot Start device facilitates electrode ignition.

For everyone.

The Arc Force device automatically increases welding current in case of a short arc .

Greater precision.

The Anti-Sticking device prevents the electrode from sticking to the workpiece.

Maximum safety.

In case of overvoltage or overcurrent, the internal protection systems come into action.

Unlimited projects.

You can weld anywhere, as **ROD MAKER 140** can also be used with power generators.

Included in the box are the following accessories:

- Electrode welding cable, 2 m length, 16 mm² section, 50 mm² connector;
- Ground cable, 1.5 m length, 16 mm² section, 50 mm² connector;
- Plastic welding mask;
- Hammer brush;
- Shoulder strap.



Technical specifications

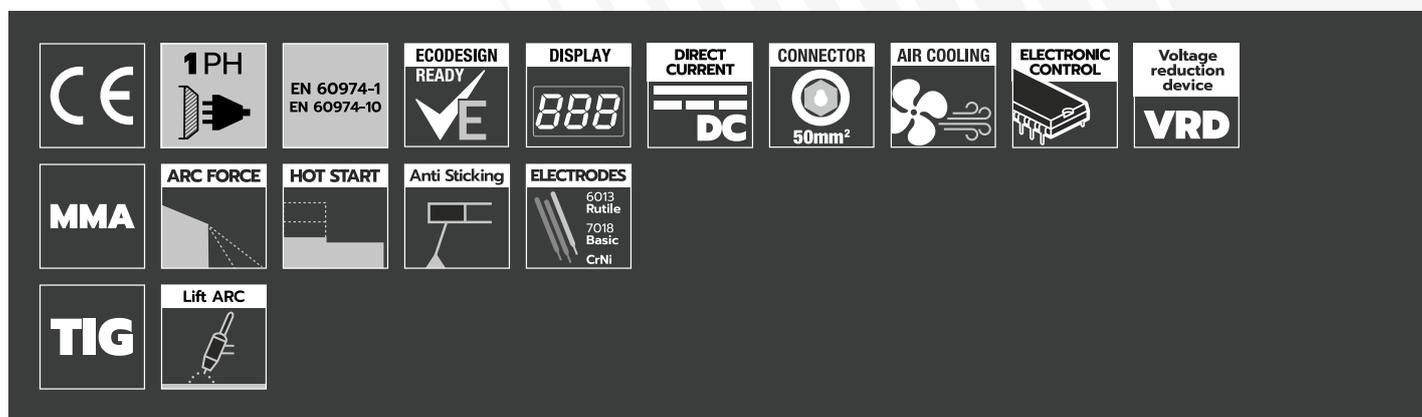
ROD MAKER 140 is made safe thanks to its internal protection systems. It is protected against overvoltage and overcurrent.

The machine is equipped with several devices that enhance the welding process, including:

- hot Start, facilitates electrode ignition;
- arc Force, automatically increases the welding current in case of a short arc;
- anti-Sticking, prevents the electrode from sticking to the workpiece.

Input Voltage:	1ph 230V	Duty Cycle 40°C:
No load voltage U_0 :	80V	140A @ 30%
Amp. min-max:	10 ÷ 140 A	120A @ 60%
Insulation:	Class I	99A @ 100%
Protection degree:	IP 21S	CODE KIT: 99806038

Features



ROD MAKER 160

Portable inverter welding machine for electrode welding.

Amperage range: from **10** to **160** Amps.

With the **ROD MAKER 160** you can weld with all standard commercial electrodes. The ideal diameter is **3,25** mm.



Why choose ROD MAKER 160?

Even safer.

Internal protection systems activate in case of overvoltage or overcurrent.

Weld anywhere.

With **ROD MAKER 160** you have no limits: it can be used with power generators, so you can weld anytime and anywhere.

Easier welding.

The Hot Start device simplifies electrode ignition.

Perfect even for beginners.

The Arc Force device automatically increases the welding current when the arc is too short.

Greater precision.

The Anti-Sticking device prevents the electrode from sticking to the workpiece.

Included in the box are the following accessories:

- Electrode welding cable, 2 m length, 16 mm² section, 50 mm² connector;
- Ground cable, 1.5 m length, 16 mm² section, 50 mm² connector;
- Plastic welding mask;
- Hammer brush;
- Shoulder strap.



Technical specifications

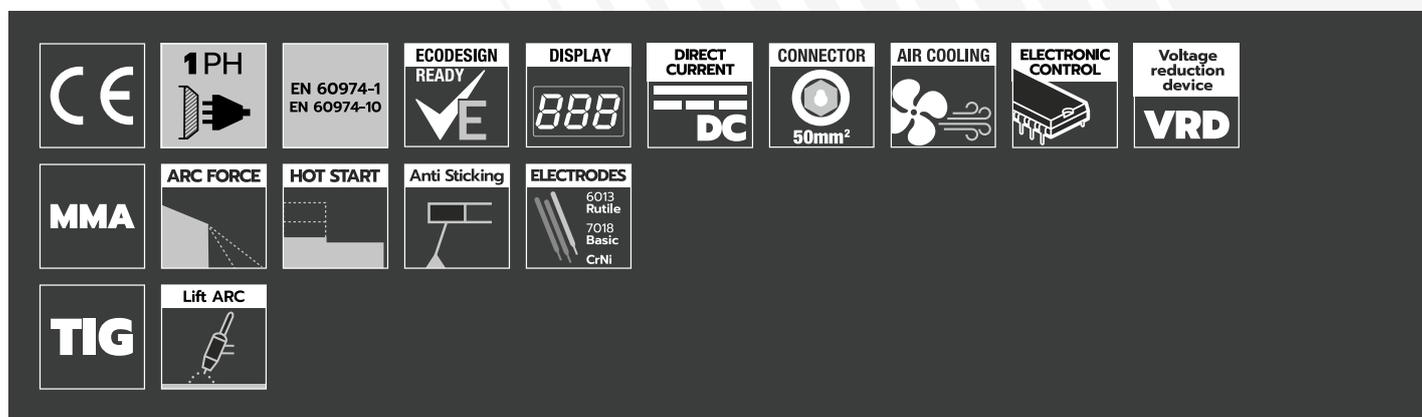
ROD MAKER 160 is made safe thanks to its internal protection systems. It is protected against overvoltage and overcurrent.

The machine is equipped with several devices that enhance the welding process, including:

- hot Start, facilitates electrode ignition;
- arc Force, automatically increases the welding current in case of a short arc;
- anti-Sticking, prevents the electrode from sticking to the workpiece.

Input Voltage:	1ph 230V	Duty Cycle 40°C:
No load voltage U_0 :	80V	160A @ 25%
Amp. min-max:	10 ÷ 160 A	113A @ 60%
Insulation:	Class I	88A @ 100%
Protection degree:	IP 21S	CODE KIT: 99806039

Features



ROD MAKER 200

Portable inverter welding machine for electrode welding.

Amperage range: from **10** to **200** Amps.

With the **ROD MAKER 200** you can weld with all standard commercial electrodes. The ideal diameter is 3.25 mm but it could welds up to 4.00 mm.



Why choose ROD MAKER 200?

Even safer.

Internal protection systems activate in case of overvoltage or overcurrent.

Weld anywhere.

With the **ROD MAKER 200** you have no limits: it can be used with power generators, so you can weld anytime and anywhere.

Easier welding.

The Hot Start device simplifies electrode ignition.

Perfect even for beginners.

The Arc Force device automatically increases the welding current when the arc is too short.

Greater precision.

The Anti-Sticking device prevents the electrode from sticking to the workpiece.

Included in the box are the following accessories:

- Electrode welding cable, 2 m length, 16 mm² section, 50 mm² connector;
- Ground cable, 1.5 m length, 16 mm² section, 50 mm² connector;
- Plastic welding mask;
- Hammer brush;
- Shoulder strap.



Technical specifications

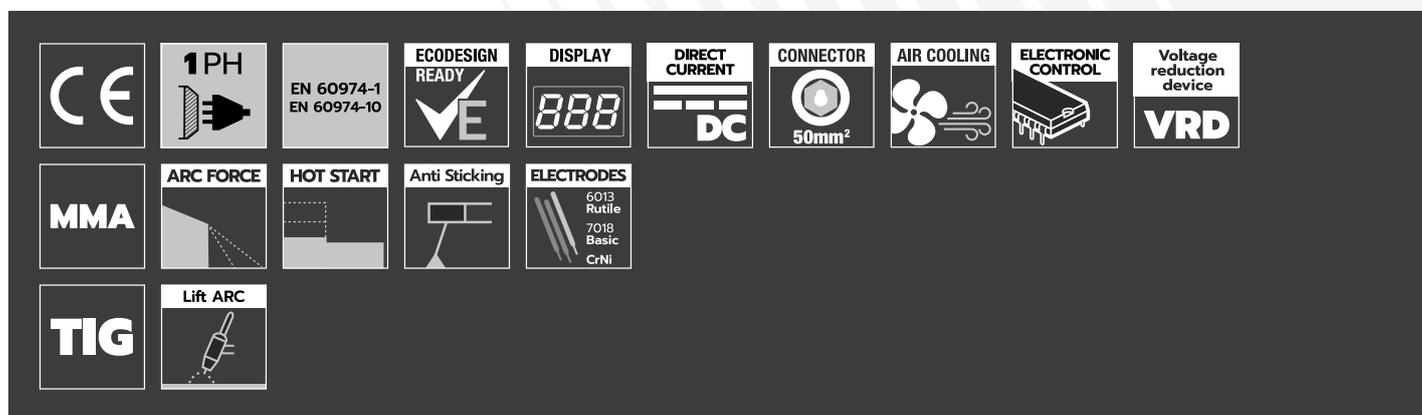
ROD MAKER 200 is made safe thanks to its internal protection systems. It is protected against overvoltage and overcurrent.

The machine is equipped with several devices that enhance the welding process, including:

- hot Start, facilitates electrode ignition;
- arc Force, automatically increases the welding current in case of a short arc;
- anti-Sticking, prevents the electrode from sticking to the workpiece.

Input Voltage:	1ph 230V	Duty Cycle 40°C:
No load voltage U_0 :	80V	200A @ 20%
Amp. min-max:	10 ÷ 200 A	141A @ 60%
Insulation:	Class I	110A @ 100%
Protection degree:	IP 21S	CODE KIT: 99806040

Features



TIG MAKER 200

Inverter Welder for TIG HF and Stick Welding.

Amperage range: **TIG** from **5** to **200** Amps., **MMA** (stick) from **5** to **170** Amps

TIG Welding Modes: **LIFT** arc ignition, **HF** (High-Frequency) arc ignition **pulsed** mode



Why choose TIG MAKER 200?

If you're planning on doing a lot of TIG welding, the TIG MAKER 200 is the perfect welder for you. It's easy to use, feature-rich, and built for precision, making it an ideal choice for both beginners and experienced welders

Perfect for HF Welding.

You get all the benefits of high-frequency (HF) welding, including a clean weld pool without contamination and a tungsten tip that never wears out.

Ideal for Thin Materials.

The pulsed current feature reduces heat input on the workpiece, allowing you to work with very thin materials without warping or burn-through.

Portable and Perfect for Stainless Steel.

This portable TIG welder is great for welding stainless steel. Use it for any items that need to be protected from corrosion and oxidation, including those in the food industry.

Included in the box are the following accessories:

- Electrode holder cable: 2 m long, 25 mm² cable section, with a 50 mm² connector.
- Ground clamp cable: 1.5 m long, 25 mm² cable section, with a 50 mm² connector.
- TIG torch: 4.0 m long, with a 50 mm² connector. This is an air-cooled torch and includes a consumables kit.



Technical specifications

TIG MODE:

Torch Control: Choose between 2-step or 4-step modes. Arc Ignition: Select between LIFT or HF (High-Frequency) modes for arc ignition. Pulsed Welding: The machine can weld in pulsed mode with a fixed frequency of 2.5Hz and 50% duty cycle.

TIG HF MODE:

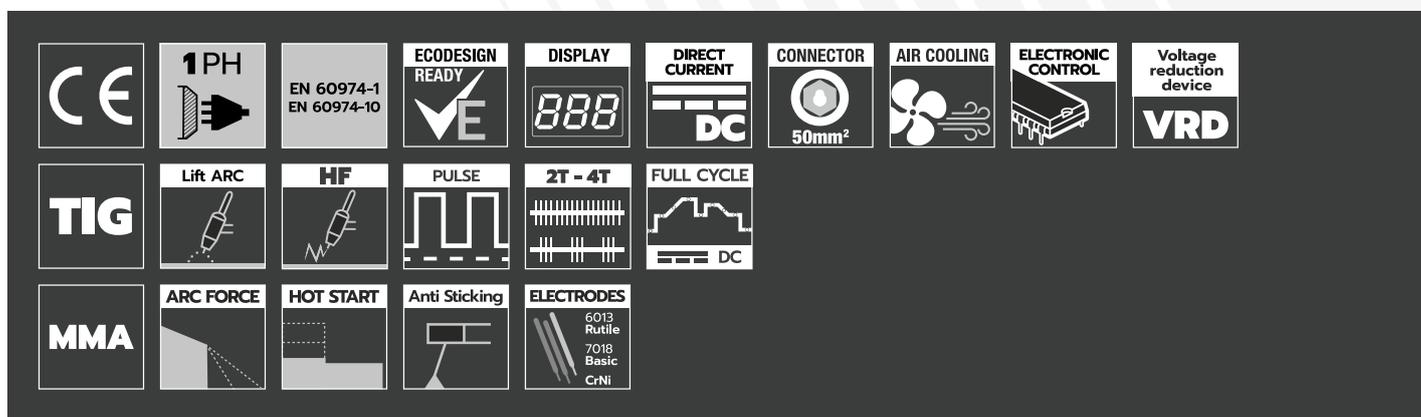
With High-Frequency (HF) arc ignition, the arc is started without the electrode touching the workpiece. This prevents damage to the tungsten electrode and avoids contamination of the weld pool, which helps prevent cracking.

STICK MODE (MMA):

Stick welding is simplified with built-in features. Hot Start: Makes it easier to start the arc with new electrodes. Arc Force: Increases welding current when the arc becomes too short. Anti-Sticking: Prevents the electrode from sticking to the workpiece.

Input Voltage:	1ph 230V	Duty Cycle 40°C:	
No load voltage U_0 :	64V	200A @ 25%	
Amp. min-max:	10 ÷ 200 A	129A @ 60%	
Insulation:	Class I	100A @ 100%	
Protection degree:	IP 21S	CODE KIT: 99806041	

Features



MULTI MAKER 160

Multi-process welder for wire, stick, and TIG welding

Amperage range: **MIG** from **50** to **160** Amps, **MMA** from **10** to **150** Amps, **TIG** from **10** to **170** Amps.



Why choose MULTI MAKER 160?

Is for everyone.

Its interface is simple and intuitive, even for those who have never welded before. In synergic mode, you simply select the material thickness you want to weld, and you're ready to go!!

You get one tool instead of three.

If you love to weld, then the **MULTI MAKER** is perfect because there's no need to have three welders when you can have a single machine that does the job of three!

Weld wherever you want.

Don't limit your projects! You can weld outdoors (with an electrode or gasless flux-cored wire) and indoors with shielding gases (with gas-MIG or TIG welding).

It's convenient.

You can change the torch in a second. Thanks to the universal "**Euro**" connector, you can easily attach and detach it

Included in the box are the following accessories:

- Electrode holder cable: 2 meters long, 20 mm² cable section, with a 50 mm² connector.
- Ground clamp cable: 1.5 meters long, 20 mm² cable section, with a 50 mm² connector.
- MIG torch: 3 meters long, with a EURO connector.



Technical specifications

MIG/MAG (Wire) MODE:

Synergic Welding: Simply select the type of wire and the thickness of the material, and the machine adjusts the settings for you.

Manual Welding: The wire spool compartment accommodates both 1 kg and 5 kg spools. You can weld with or without shielding gas.

STICK MODE (MMA):

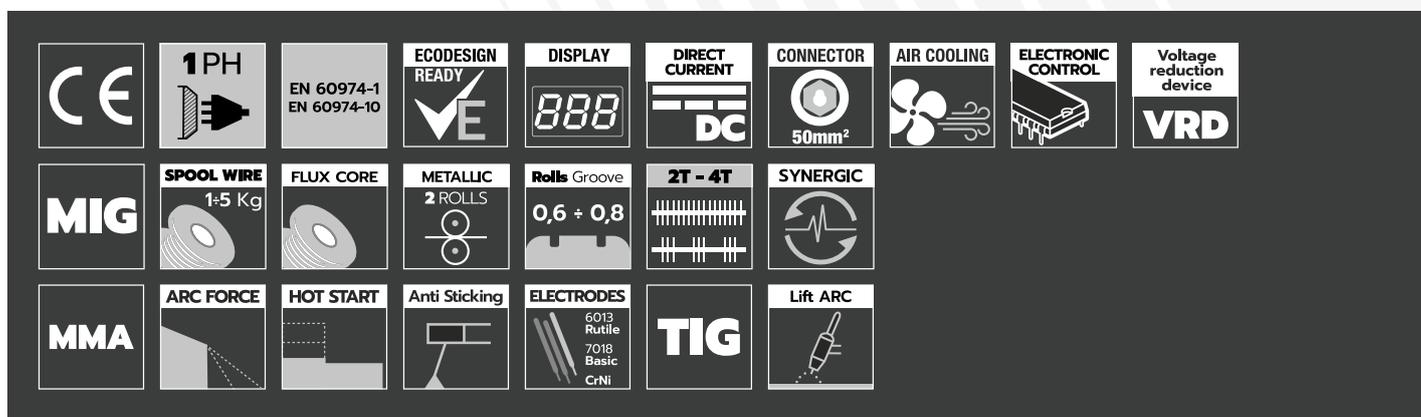
Stick welding is simplified with these built-in features: Hot Start: Makes it easier to start the arc with new electrodes. Arc Force: Increases the welding current if the arc becomes too short. Anti-Sticking: Prevents the electrode from sticking to the workpiece. You can easily set the welding current using the digital display.

TIG MODE:

You can set the welding current precisely using the digital display.

Input Voltage:	1ph 230V	Duty Cycle 40°C:	
No load voltage U_0 :	50V	160A @ 30%	
Amp. min-max:	10 ÷ 160 A	113A @ 60%	
Insulation:	Class I	88A @ 100%	
Protection degree:	IP 21S	CODE KIT: 99820068	

Features



MULTI MAKER 200

Multi-process welder for wire, stick, and TIG welding.

Amperage range: **MIG** from **50** to **200** Amps, **MMA** from **10** to **160** Amps, **TIG** from **10** to **200** Amps.



Why choose MULTI MAKER 200?

Is for everyone.

Its interface is simple and intuitive, even for those who have never welded before. In synergic mode, you simply select the material thickness you want to weld, and you're ready to go!

You get one tool instead of three.

If you love to weld, then the **MULTI MAKER** is perfect because there's no need to have three welders when you can have a single machine that does the job of three!

Weld wherever you want.

Don't limit your projects! You can weld outdoors (with an electrode or gasless flux-cored wire) and indoors with shielding gases (with gas-MIG or TIG welding).

It's convenient.

You can change the torch in a second. Thanks to the universal "**Euro**" connector, you can easily attach and detach it.

Included in the box are the following accessories:

- Electrode holder cable: 2 m long, 25 mm² cable section, with a 50 mm² connector.
- Ground clamp cable: 1.5 m long, 25 mm² cable section, with a 50 mm² connector.
- MIG torch: 3 m long, with a EURO connector.



Technical specifications

MIG/MAG (Wire) MODE:

Synergic Welding: Simply select the type of wire and the thickness of the material, and the machine adjusts the settings for you.

Manual Welding: The wire spool compartment accommodates both 1 kg and 5 kg spools. You can weld with or without shielding gas.

STICK MODE (MMA):

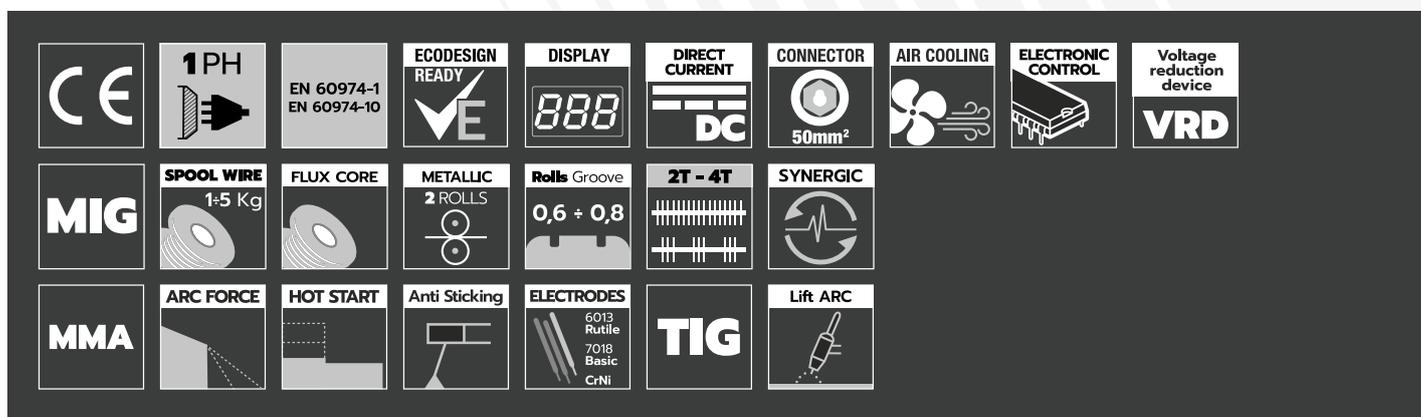
Saldatura semplificata con hot start (facilita l'innesco degli elettrodi). Arc force (aumenta la corrente di saldatura se l'arco è troppo corto). Anti-sticking (evita che l'elettrodo si incolli sul pezzo da saldare). Puoi impostare la corrente di saldatura con display digitale.

TIG MODE:

You can set the welding current precisely using the digital display.

Input Voltage:	1ph 230V	Duty Cycle 40°C:	
No load voltage U_0 :	50V	200A @ 20%	
Amp. min-max:	10 ÷ 200 A	115A @ 60%	
Insulation:	Class I	89A @ 100%	
Protection degree:	IP 21S	CODE KIT: 99820069	

Features



CUT MAKER 40

Practical and portable plasma cutting system.

Amperage range: from **20** to **40** Amps.



Why choose CUT MAKER 40?

Get clean, precise cuts wherever you need them.

CUT MAKER 40 is lightweight, compact, and easy to transport. Just plug it in and you're ready to work, even in tight spaces or on job sites. (An external air compressor is required).

Simple to Use.

The interface is clear and intuitive. Simply adjust the amperage to match the material thickness, and you're ready to cut—even if it's your first time using a plasma cutter.

Cuts Metal Sheets Up to 13 mm.

Enjoy precise, fast, and clean cuts on steel, stainless steel, and galvanized sheet metal. It's an ideal tool for workshops, maintenance professionals, and light fabrication work.

No Shielding Gas Needed.

All you need is a good compressed air connection. No gas cylinders, no extra hassle.

Included in the box are the following accessories:

- - Ground clamp cable: 1.5 m long, 8.8 mm² cable section, with a 25 mm² connector.
- - Plasma torch: 4 m long, with a consumables kit included.



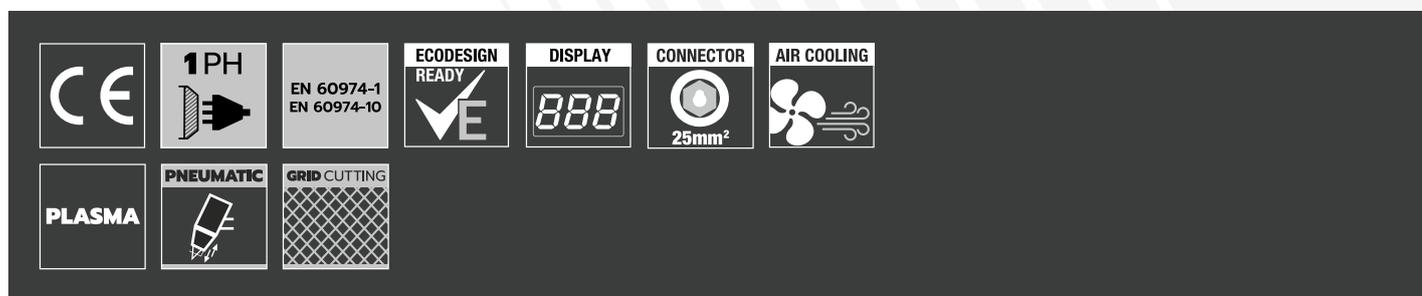
Technical specifications

CUT MAKER 40 it's the smart solution for plasma cutting: easy to use, ready to go, and equipped with all the essential features to work safely.

- Built-in protection against overvoltage and overcurrent.
- Digital display for precise current adjustment.
- Compact and lightweight: easy to carry anywhere.
- Can also be used with a motor generator.

Input Voltage:	1ph 230V	Duty cycle 40°C:	Cutting specifications:
No load voltage U_0 :	315V	40A @ 30%	Severance: 15 mm
Amp. min-max:	20 ÷ 40 A	28A @ 60%	Quality cut: 13 mm
Insulation:	Class I	22A @ 100%	Required air: 4-5 bar
Protection degree:	IP 21S		CODE KIT: 99830033

Features



ACCESSORIES

HELVI •Portable fume extractor (PFE)



Input voltage: **1ph 230V**

Hose: **Ø 55 mm · L 200 cm**

Motor power: **1,1 KW**

Extraction capacity: **110 m³/h**

Filter type: **3 stadi**

Filtration efficiency: **99%**

Noise level: **80 db**

Dimensions: **520x255x470 mm**

CODE KIT: **99900320**

This **portable fume extractor** is designed for welding fumes with medium-to-low pollutant concentrations in enclosed spaces or areas that are difficult to reach with standard fume extraction systems.

The **single-phase unit features** a brush motor controlled by a panel with a motor protection system, operating indicator lights, and an electronic flow regulator.

The system is **easy** to manage and maintain with **low operating costs**.

3 STAGES FILTER



Metal Spark-proof Filter:

Dimensions: **240x337x12 mm** · CODE: **99900242**

Filter Cartridge · 99% Efficiency:

Dimensions: **Ø 195 mm · L 28 mm** · CODE: **99900243**

Activated Carbon Filter:

Dimensions: **240x292 mm** · CODE: **99900244**

Electrodes and Wire Spools (5-Blister Packs)



Blister Rutile Electrodes Ø 2,0 mm • 30 pz	21915002B5
Blister Rutile Electrodes Ø 2,5 mm • 20 pz	21915003B5
Blister Rutile Electrodes Ø 3,25 mm • 15 pz	21915006B5
Flux-Cored Wire Spool (No gas) • Ø 0,9 mm • 1,0 Kg	21910109B5
Wire Spool Steel Copper-coated (Gas) • Ø 0,8 mm • 1,0 Kg	21910108B5
Wire Spool Steel Copper-coated (Gas) • Ø 0,6 mm • 1,0 Kg	21910107B5

Magnetic holders



1 Fixed magnetic angle holder maximum load capacity 22 kg	21905123	7 Magnetic angle clamp	21905200
2 Fixed magnetic angle holder maximum load capacity 34 kg	21905124	8 Multifunction MIG pliers	21905201
3 Magnetic angle holder HD ON/OFF · maximum load capacity 40 kg	21905140	9 Magnetic support torcia MIG · BLUE	21905173
4 Adjustable magnetic holder maximum load capacity 12 kg	21905141	10 Magnetic support torch holder for TIG · YELLOW	21905174
5 Adjustable magnetic support maximum load capacity 15 kg	21905142	11 Magnetic support for electrode holder clamp · RED	21905175
6 Magnetic support 90° maximum load capacity 15 kg	21905199		

ACCESSORIES

Bottles GAS and Pressure regulator



Bottle Argon

MisterWork disposable gas bottle
Average welding time: \pm 70/75 min
Argon • 14 lt • 60 bar

21900010

Bombola MIX C8

MisterWork disposable gas bottle
Average welding time: \pm 70/75 min
MIX C8 Argon/CO₂ • 14 lt • 60 bar

21900011



Pressure regulator
MisterWork • 30 Lt/min

22905115



Pressure regulator gas bottle
MINI CO₂

22905090

Gas bottle adaptor
MINI CO₂

22910140

Welding Machine Carry Bag



Bag Helvi LARGE

490 x 165 x 250 mm

21905138K

Bag Helvi EXTRA LARGE

540 x 225 x 250 mm

21905139K

Welding gloves



Professional gloves

for TIG Welding

Size: 09 · 10

21905133



Professional gloves

for MIG/MMA Welding

Size: 10 · 11

21905134



Professional gloves

split leather

One size fits all

21905177

Trading terms & conditions

Art. 1 Contract formation.

Any order from the Buyer shall be binding for HELVI SPA, only when accepted in writing by HELVI SPA itself.
HELVI SPA shall have the right to refuse any amendment requested by the Buyer.
Unless otherwise agreed in writing, HELVI SPA shall not accept any cancellation of orders.

Art. 2 Characteristics of the Products

Catalogues, price lists or other advertising matters are only an indication of the type of products and no prices or other particulars contained herein shall be binding for HELVI SPA. Any information or data relating to technical features and/or specifications of the Products contained in dépliant, price lists, catalogues and similar documents shall be binding only to the extent they are expressly referred to in the contract. All information given in price lists and catalogues or any literature are supplied by HELVI SPA in good faith; however, whilst every effort has been made to ensure that the information is correct, HELVI SPA does not accept any responsibility for errors which may have inadvertently been made. Designs and drawings of machines, wiring diagrams, manuals and graphics and marketing materials are HELVI SPA's property and no one can alter, modify or copy them. At any time, HELVI SPA shall have the right to make any change to the products which appear to be necessary or suitable. The Buyer shall have no right to indemnities or other remedies for such modifications.

Art. 3 Prices.

HELVI SPA shall have the right to increase prices, by prior notice, in accordance to any change of cost of raw materials and labour which may take place between the date of order and the delivery. Unless otherwise agreed, the prices indicated in the quotations and in the contract are EX WORKS Sandrigo (Vicenza-Italy) and include only the packing costs for each single Product. It is agreed that any other cost or charge relating to any other kind of packaging, including customised packaging, shall be for the account of the Buyer.

Art. 4 Payment conditions.

All payments must be made, for the exact amount applied without any deductions and clear of any charges, directly to the head office of HELVI SPA in Sandrigo (Vicenza – Italy), according to the payment conditions agreed upon each time. In addition to the other remedies permitted under the applicable laws, in case of late payment HELVI SPA shall have the right, at its own discretion, to charge delay interests at the current legal rate plus seven per cent, plus cashing, banking and legal expenses. Delay interests shall be due, from due date to the payment without any formal requests. Unless otherwise agreed in writing, any expenses or bank commissions due with respect to the payment shall be for the Buyer's account.

Art. 5 Retention of title.

a) It is agreed that the Products delivered remain HELVI SPA's property until complete payment is received by HELVI SPA. b) The Buyer shall have, according to article 5 a) hereabove, the right to sell the Products, and any new product in which the Products have been converted into other products, in the ordinary course of business on the understanding that the proceeds of any such sale shall belong to HELVI SPA to whom the Buyer shall account such proceeds up to the concurrence of the full price due by the Buyer to HELVI SPA for the supply of the Products. c) HELVI SPA shall have the right at any time to revoke the Buyer's right of sale by written notice to the Buyer, if the Buyer is in default in respect of payment of any sum due to HELVI SPA for longer than 7 (seven) working days (whether in respect of Products or other goods or services supplied by HELVI SPA to the Buyer for any other reason whatsoever). d) On termination of the Buyer's right of sale in accordance with the foregoing conditions, the Buyer must place the Products at the disposal of HELVI SPA who shall have the right to enter upon the Buyer's premises for the purpose of removing the Products. e) The Buyer shall act as a bailee and the Products shall be on its responsibility, according to the articles 1766 and following of Italian Civil Code, until the complete payment is received by HELVI SPA.

Art. 6 Terms of delivery.

Shipments are made carriage paid, using transport means chosen by the Company for net orders exceeding €600.00.* For orders below €600.00, a shipping fee will be charged as follows: Fixed fee of €10.00 for orders up to €199.99, 3.50% fee on the order value from €200.00 to €599.99. Packaging is free of charge unless special packaging is requested. The transfer of risk related to the products occurs upon delivery to the Carrier; consequently, the products travel at the buyer's own risk, even in the case of carriage-paid shipments. *Except for ADR shipments (14L Gas Cylinders)

Art. 7 Complaints

Any complaints relating to packing, quantity, number or exterior features of the products, including transport damages (apparent defects), must be notified to HELVI SPA by a written notice within eight days from receipt of the Products; failing such a notification, the Buyer's right to claim the above defects will be forfeited. It is agreed that any complaints or objections do not entitle the Buyer to suspend or to delay payment of the Products as well as payment of any other supply. HELVI SPA shall not accept any return without HELVI SPA's prior written authorization. Any return of Products not authorized by HELVI SPA shall be shipped back to the Buyer at the Buyer's charge.

Art. 8 Delivery times.

Any date quoted in orders confirmations for delivery of the Products is approximate. In the event of delay, no liability, order cancellation nor penalty shall be accepted by HELVI SPA. HELVI SPA shall endeavour to complete the contract and/or deliver the Products within the time agreed (if any) but it shall not be liable for any loss or damage of any kind whatsoever caused directly or indirectly by any delay in the completion of the contract or delivery of the Products. Any delay caused by force majeure or by acts or omissions of the Buyer (e.g. the lack of indications which are necessary for the supply of the Products), shall not be considered as a delay on HELVI SPA's responsibility. If the Buyer fails to make any payment on the time and in the manner specified by HELVI SPA or becomes insolvent or bankrupt or makes composition with its creditors or has a receiver appointed or passes a resolution for winding up, HELVI SPA shall have, at its own discretion, the right to suspend or cancel further deliveries, to request advanced payments or guarantees.

Art. 9 Force majeure.

Either party shall have the right to suspend performance of its contractual obligations when such performance becomes impossible or unduly burdensome because of unforeseeable events beyond its control, such as strikes, boycotts, lock-outs, fires, war (either declared or not), civil war, riots, revolutions, requisitions, embargo, energy black-outs, delay in delivery of components or raw materials.

Art. 10 Warranty.

HELVI SPA undertakes to remedy any defects, lack of quality or non-conformity of the Products for which it is liable, occurring within the warranty terms, provided such defects have been timely notified in accordance with art. 7. HELVI SPA at its sole discretion may choose whether to repair, replace or refund (totally or partially) the products found to be defective. The guarantee will be valid only if the product is accompanied by an invoice or receipt proving the date of sale with the serial number indicated in writing in the sales document. In the event that it cannot be demonstrated with an invoice or receipt, HELVI SPA reserves the right to apply the standard guarantee of 24 months from the date

of the HELVI SPA sales document to the dealer.

WARRANTY TIME PERIODS

36 MONTHS	24 MONTHS	
Transformers Chokes	Rectifiers	Power PCBs Control PCBs
12 MONTHS		
Cooling system Water pump Switches	Contactors Gas valves Mechanical parts	Remote controls Fan motors Wire drive motors Welding masks

WHAT IS NOT COVERED UNDER THIS WARRANTY:

- consumable parts, for instance contact tips, nozzles, welding cables, ground clamps, electrode holders, cable assemblies, wire spools, drive rolls, etc.;
- parts that fail due to normal wear;
- TIG, MIG and PLASMA torches;
- Input cables;
- Gas regulator;
- On-site intervention costs, damage from non-production;
- Products failed due to transport damages, abnormal working conditions, failure to follow HELVI SPA instructions, negligence, lack of maintenance, abnormal or unsuitable supply of electricity, misuse, tampering, alteration and/or repair of the products without HELVI SPA authorization.

WARRANTY EXCLUSIONS

The following cases are excluded from the guarantee and immediately invalidate the validity:

- The warranty will expire if the product has exceeded 36 months of storage;
- Breakages due to incorrect use or neglect;
- Transport damage;
- Wrong connection to the electrical network;
- Overvoltage or undervoltage due to the electricity grid
- Overvoltage or undervoltage due to underpowered, un-stabilized, too old or incorrectly used motor-generators;
- Tampering or Repairs performed by not authorized personnel;
- Removal of labels;
- Failure to pay an instalment or product invoice.

RETURN AUTHORIZATION

The buyer must contact the retailer from whom he purchased the Product or the nearest authorized service center (www.helvicom.com), presenting it accompanied by the necessary documentation:

- Legible copy of the invoice or purchase receipt (proving the sales data with the serial number indicated in writing in the sales document).

Failing this documentation the warranty shall be void. In case that the retailer is not available, the buyer can forward the warranty claim directly to:

HELVI SPA.

V.le G. Galilei 123, 36066 Sandrigo (VI), Italy
service@helvicom.com Ph: +39 0444 666999 Fax: +39 0444 750070

HELVI SPA shall not accept any return without HELVI SPA's prior written authorization. In case of unauthorized returns, HELVI SPA reserves the right to charge a handling fee of 4,000€. If a returned product is found not to be defective, HELVI SPA reserves the right to charge the labour cost of 50,00€/hour for the fault investigation. The warranty is EX WORKS (Incoterms® 2020), Sandrigo (Vicenza, Italy), therefore HELVI SPA shall not pay any transport costs or expenses (whether from the Buyer's premises to HELVI SPA, or from HELVI SPA premises to the Buyer's) which shall be at the Buyer's charge. At the discretion of HELVI SPA, foreign customers may be exempt from returning defective Products if the cost of transportation is excessive.

WARRANTY REPAIR

In the event that a product failure occurs within the warranty period, please contact your nearest authorized dealer or service center (www.helvicom.com). At its discretion, HELVI SPA can send spare parts free of charge to the nearest service center to carry out the repair, only after checking with the Helvi Service, who can authorize the repair or not.

Art. 11 Online E-Commerce and use of company logos.

HELVI SPA does not authorize its dealers to promote or sell their products on any online sales platform or website, unless agreed between both parties. The use of registered trademarks without the authorization expressed by HELVI SPA commits a criminal offense sanctioned by the Italian and European legal system (or by the country in which the crime was committed) and as such is punishable by the competent judicial police authorities and punished with the penalties provided for this offense.

Art. 12 Applicable laws – Jurisdiction.

These general terms and conditions and any contract made hereunder with HELVI SPA shall be construed and interpreted in accordance with the substantive laws of Italy. The competent law Court of Vicenza, ITALY, shall have exclusive jurisdiction in any action arising of or in connection with these terms and condition or any contract made with HELVI SPA. However as an exception to the principle hereabove, HELVI SPA is in any case entitled to bring its action before the competent court of the place where the Buyer has its registered office. The United Nations Conventions for the International Sale of Goods does not apply to any supply of Products made by HELVI SPA to any Buyer.

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We have done our best
to ensure the information in this catalogue is correct.
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www.helvi.com - info@helvi.com

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For any information, write to us at info@helvi.com
or contact us through our social media.



We're here to answer your questions,
from the simplest to the most complex.

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www.gruppo-beta.com